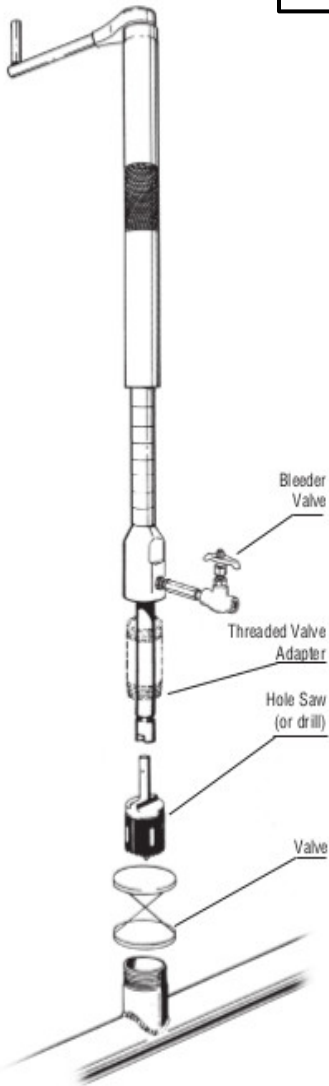


RJ Stacey - MODEL T101 and T101-XL HOT TAPPING MACHINE

T101 MAXIMUM BORING BAR TRAVEL 18"
 T101-XL MAXIMUM BORING BAR TRAVEL 28"

■ Typical Setup



Operating Specifications

Maximum Operating Pressure 1,480 psi (100 bar) @100° F (38°C)

Maximum Operating Temperature 700° F (371°C) @700 psi (48 bar)*

*For intermittent service only. Maximum continuous rating is 350°F (177°C) at 1.025 psi (70 bar)

Standard packing: Viton-Nomex rated at 350° for continuous service & 350°to 700° intermittent service. Replace with high-temp packing at 450°

Drilling Machine Specifications

Item	T101(A)	T101-XL(B)
Weight	32 lb.	50 lb.
Boring Bar Travel	18 inches	28 inches
Overall Length	46-5/16 in.	66-5/16 in.

Threaded Adapters (C)

Size	Overall Length
¾" threaded	21.5 inches
1" threaded	21.5 inches
1-1/2" threaded	6.5 inches
2" threaded	6.5 inches
3" threaded	5 inches

Average Weight all adapters:
4 to 20 lbs.

Formula for overall length:
 (A) or (B) + (C) = total length

Flanged Adaptors (C)

Size Class	Overall Length
2-150#	4.25 inches
2-300#	4.25 inches
2-600#	3.25 inches
3-150#	5.375 inches
3-300#	4.75 inches
3-600#	4.625 inches
4-150#	5.375 inches
4-300#	5.25 inches
4-600#	5.50 inches
6-150#	8.50 inches

Model T101 and T101-XL



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